



## DOW™ Ultrafiltration Modules

Model SFP-2880 and SFD-2880

### Features

The DOW™ Ultrafiltration (UF) modules are made from high strength, hollow fiber membranes that have excellent features and benefits:

- 0.03 μm nominal pore diameter for removal of bacteria, viruses, and particulates including colloids to protect downstream processes such as RO
- PVDF polymeric hollow fibers for high strength and chemical resistance allows long membrane life
- Hydrophilic PVDF fibers for easy cleaning and wettability that help maintain long term performance
- Outside In flow configuration for high tolerance to feed solids that help reduce the need for pretreatment processes
- U-PVC housing, helping to eliminate the need for costly pressure vessels

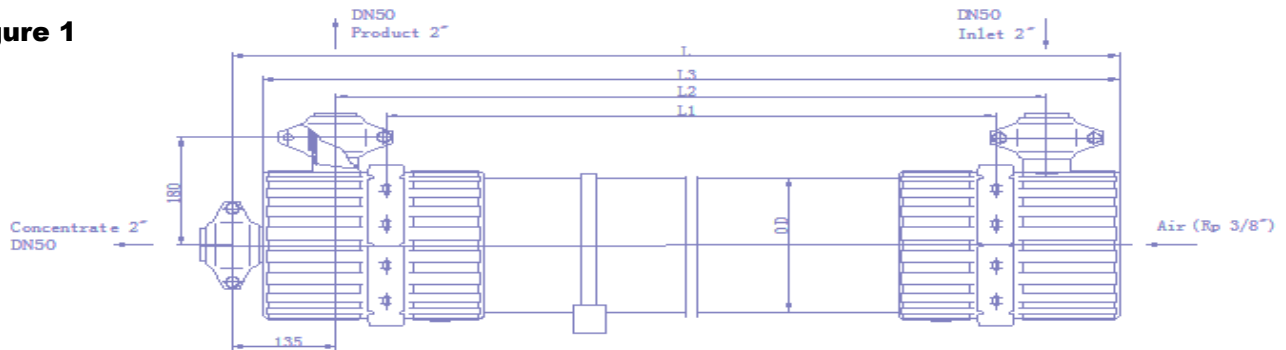
This module is an ideal choice for systems with capacities greater than 50 m<sup>3</sup>/hr (220 gpm). Larger and longer, 8 inch diameter and 80 inch in length, together with an increase in packing density of 10,000 fibers, this module offers the highest effective membrane area of the DOW™ Ultrafiltration modules. The 2880 contributes to a more economical membrane system design.

DOW™ Ultrafiltration Modules can be used for a wide variety of treatment applications such as surface water, seawater, industrial wastewaters, and secondary effluent wastewater.

### Product Specifications

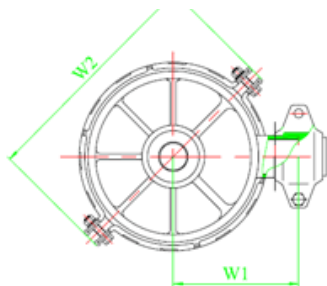
Model	Type	Part Number	Membrane Area		Module Volume		Weight (empty/water filled)	
			m <sup>2</sup>	ft <sup>2</sup>	liters	gallons	kg	lbs
SFP-2880	Pretreatment	280934	77	829	39	10.3	61/100	135/220
SFD-2880	NSF/ANSI 61 Drinking Water	324169	77	829	39	10.3	61/100	135/220

Figure 1



SFP and SFD 2880 (8-inch diameter)

Figure 2



Properties	Length				Diameter	Width	
	L	L1	L2	L3	D	W1	W2
Units							
SI (mm)	2360	2000	2130	2320	225	180	342
US (inch)	92.9	78.7	83.9	91.3	8.9	7.1	13.5

## Operating Parameters

	SI units	US units
Filtrate Flux @ 25°C	40 - 120 l/m <sup>2</sup> /hr	24 - 70 gfd
Flow Range	3.1 – 9.3 m <sup>3</sup> /hr	13.6 – 40.9 gpm
pH, Operating	2 - 11	
Temperature	1 - 40°C	34 - 104°F
Max. Inlet Module Pressure (@20 °C)	6.25 bar	93.75 psi
Max. Operating TMP	2.1 bar	30 psi
Max. Operating Air Scour Flow	12 Nm <sup>3</sup> /hr	7.1 scfm
Max. Backwash Pressure	2.5 bar	36 psi
NaOCl (max)	2,000 mg/L	
TSS (max)	100 mg/L	
Turbidity (max)	300 ntu	
Particle Size (max)	300 μ	
Flow Configuration	Outside In, Dead End Flow	
Expected Filtrate Turbidity	≤ 0.1 NTU	
Expected Filtrate SDI	≤ 2.5	



## Important Information

Proper start-up of a UF system is essential to prepare the membranes for operating service and to prevent membrane damage. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system water quality and productivity goals can be achieved. Before initiating system start-up procedures, membrane pretreatment, installation of the membrane modules, instrument calibration and other system checks should be completed. Please refer to the product technical manual.

## Operation Guidelines

Avoid any abrupt pressure variations during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. Flush the UF system to remove shipping solution prior to start up. Remove residual air from the system prior to start up. Manually start the equipment. Target a permeate flow of 60% of design during initial operations. Depending on the application, permeate obtained from initial operations should be discarded. Please refer to the product technical manual.

## General Information

If operating limits and guidelines given in this bulletin are not strictly followed, the limited warranty (Form No. 795-00027) will be null and void.

To prevent biological growth during system shutdowns, it is recommended that preservative solution be injected into the membrane modules.

## Regulatory Note

NSF/ANSI 61 certified drinking water modules require specific conditioning procedures prior to producing potable water. Please refer to the product technical manual flushing section for specific procedures. Drinking water modules may be subjected to additional regulatory restrictions in some countries. Please check local regulatory guidelines and application status before use and sale.

### DOW™ Ultrafiltration

For more information about DOW Ultrafiltration, call the Dow Water & Process Solutions business:

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**NOTICE:** The use of this product does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

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